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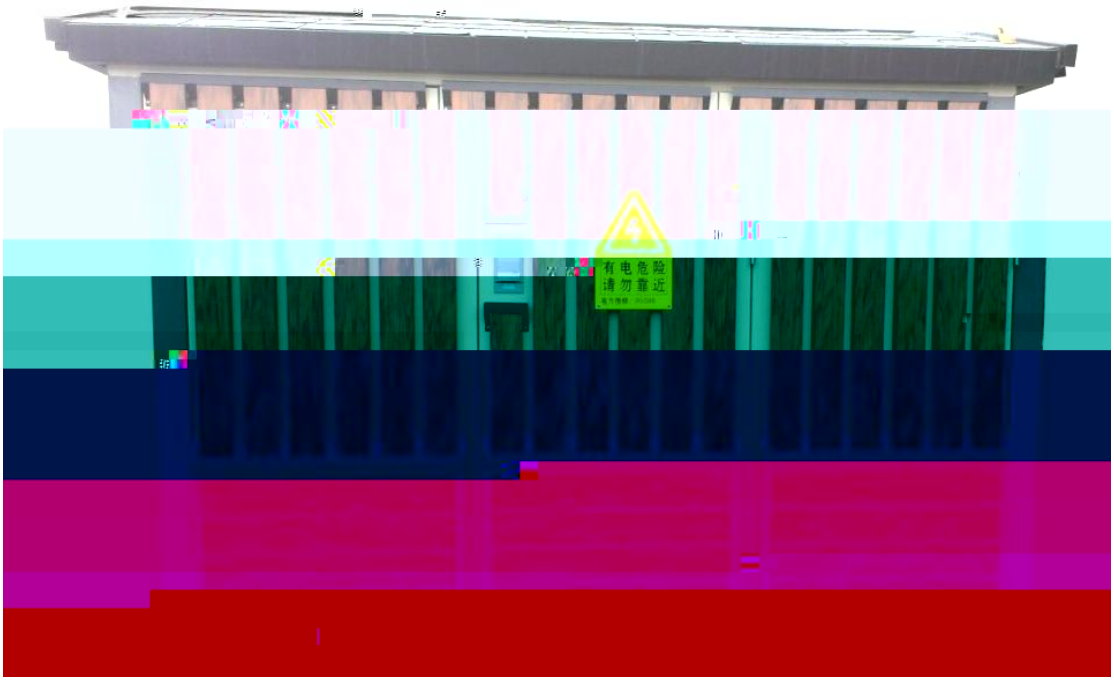
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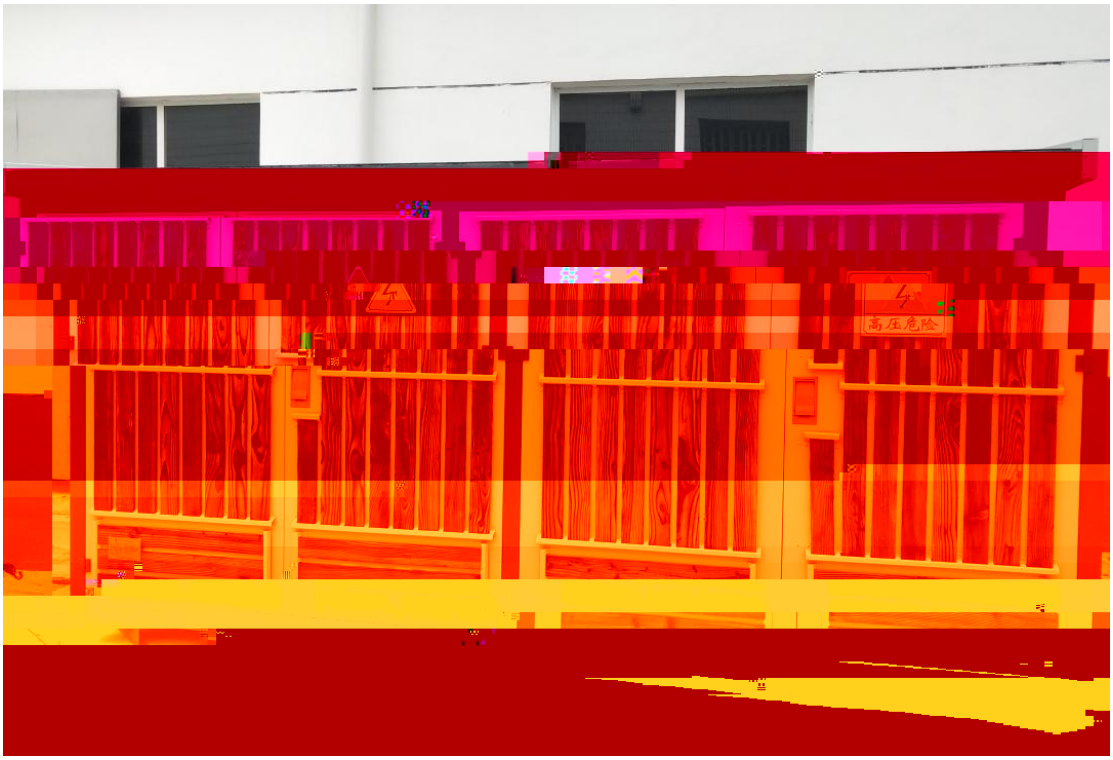
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GB3309-1989
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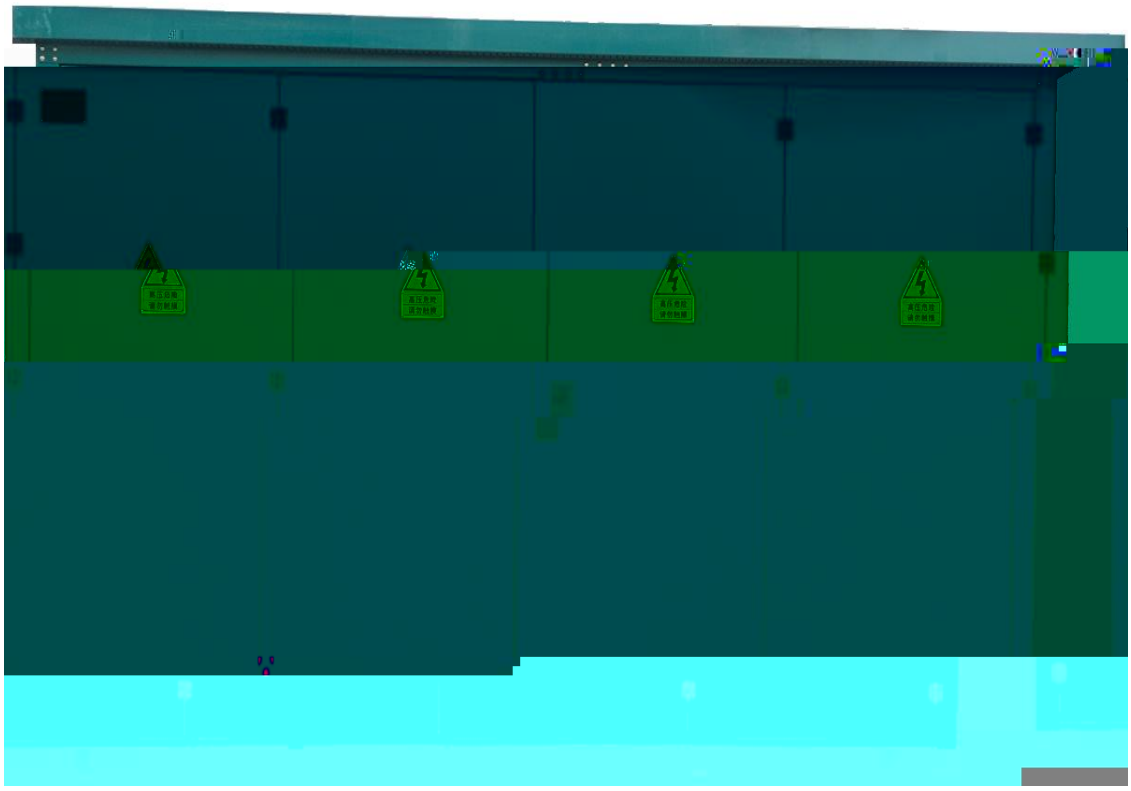
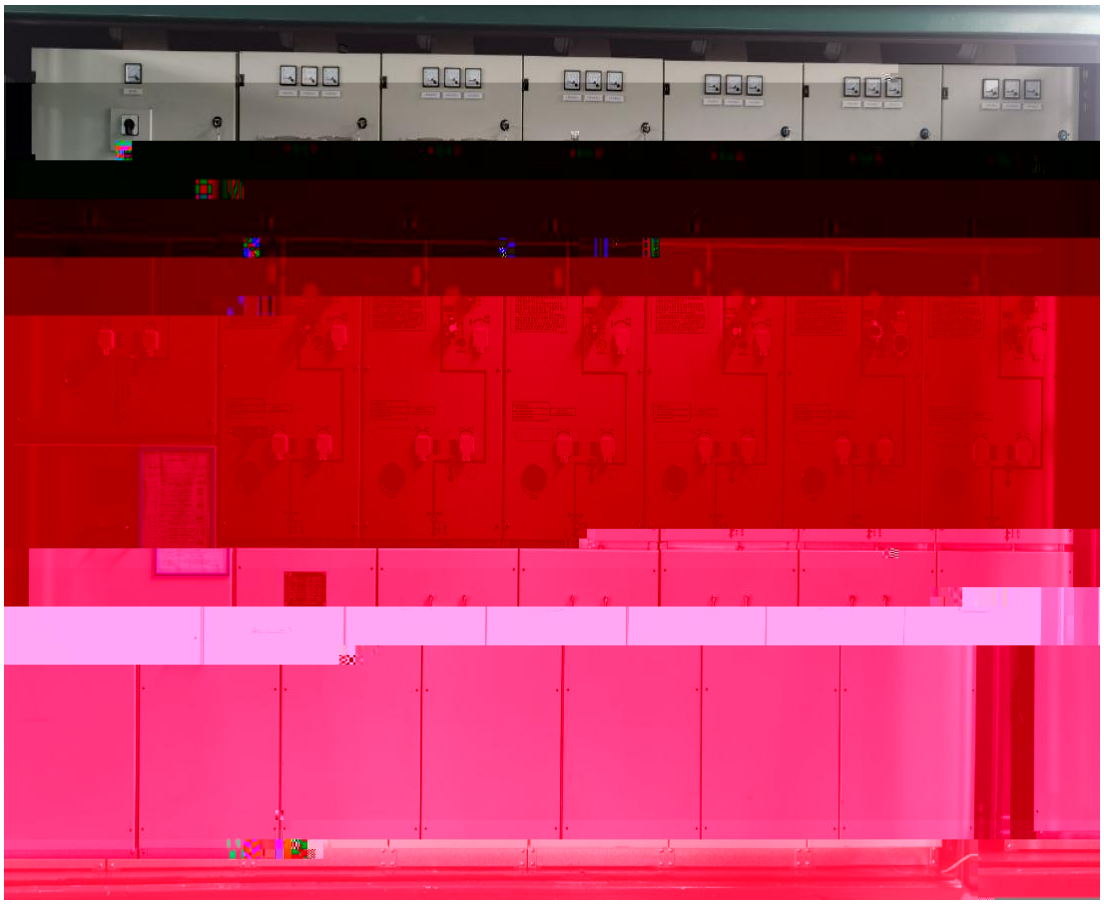
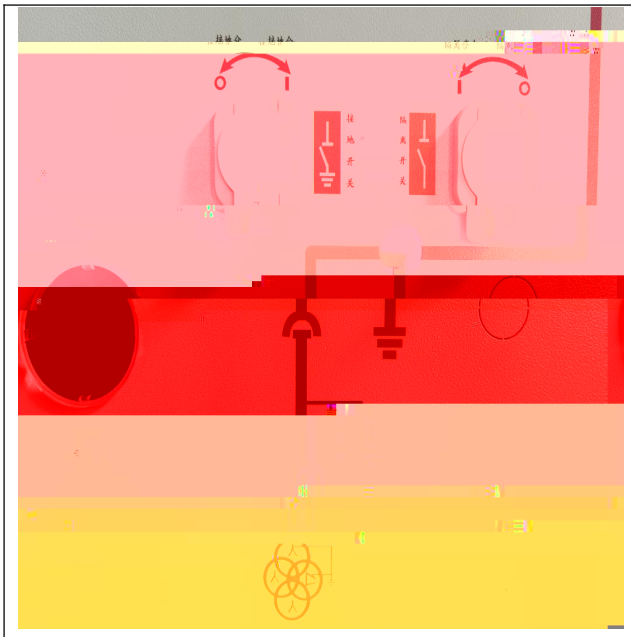
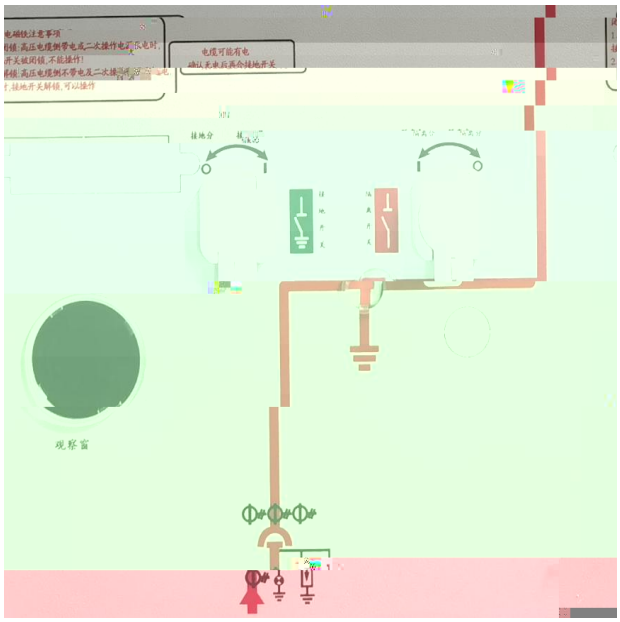
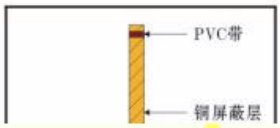







观察窗

1.3 (图3) 安装冷缩三指套：将冷缩三指套装入电缆的三叉根部，对其大端口下的外护套表面清洁后包贴一层填充胶，并夹包住



4. 清洗芯绝缘

用电缆清洗纸从绝缘层向半导电带缠绕体方向**一次性**清洁绝缘层及外半导电层，**不得反方向**，以免把半导电颗粒带到绝缘层上。检查绝缘层，如有残留半导电颗粒，可用细砂纸打磨干净，再用新的清洁纸清洁。

5. 装应力锥(图7)

用干净的手指将硅脂均匀涂在电缆的芯绝缘和**清洁干净的应力锥内孔内**。往电缆芯绝缘上**用力推入应力锥，直到半导电带台阶抵紧应力锥内部台阶面为止。检查芯绝缘露出应力锥的长度，若超过7mm，则应重新检查电缆切剥尺寸及半导电带台阶缠绕的位置和尺寸是否符合要求。**

6. 压接接线端子(图8)

将接线端子孔方向朝向插座方向，用压线钳分两次将接线端子压紧在电缆导体上。保护应力锥外表面后挫去端子毛刺。

注：压接端子时注意[illegible]子孔方向与连接套管方向一致。

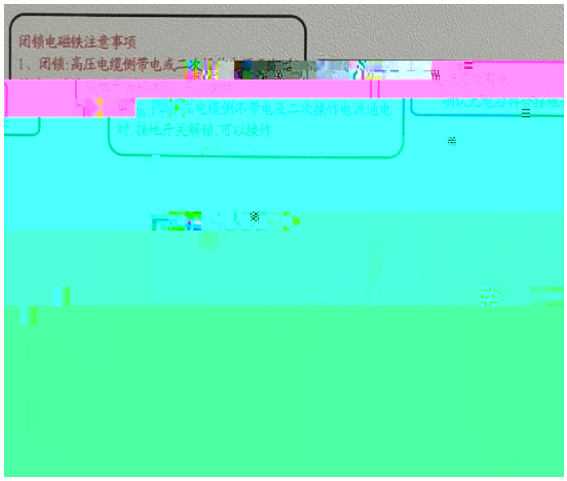
[illegible]

前接头与后接头(后接头避雷器)　装配顺序示意(多分支重复安装后接头)

图9

装　配　中　的　常　见　错　误

1. 应力锥下移>30mm，不能有效解决电缆电场强度集中问题。



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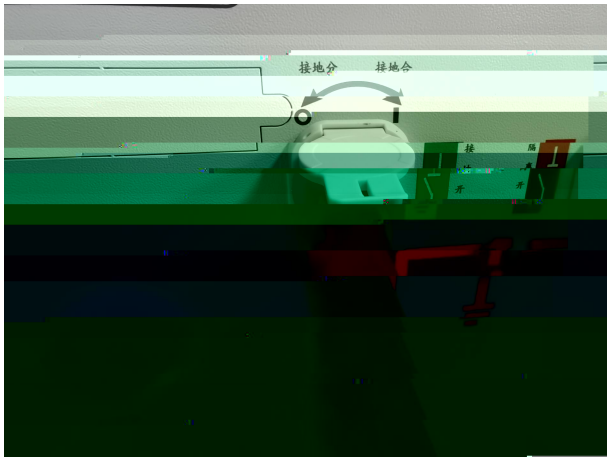
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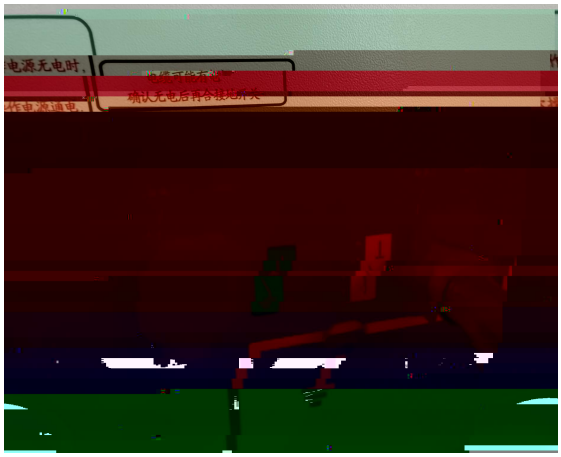

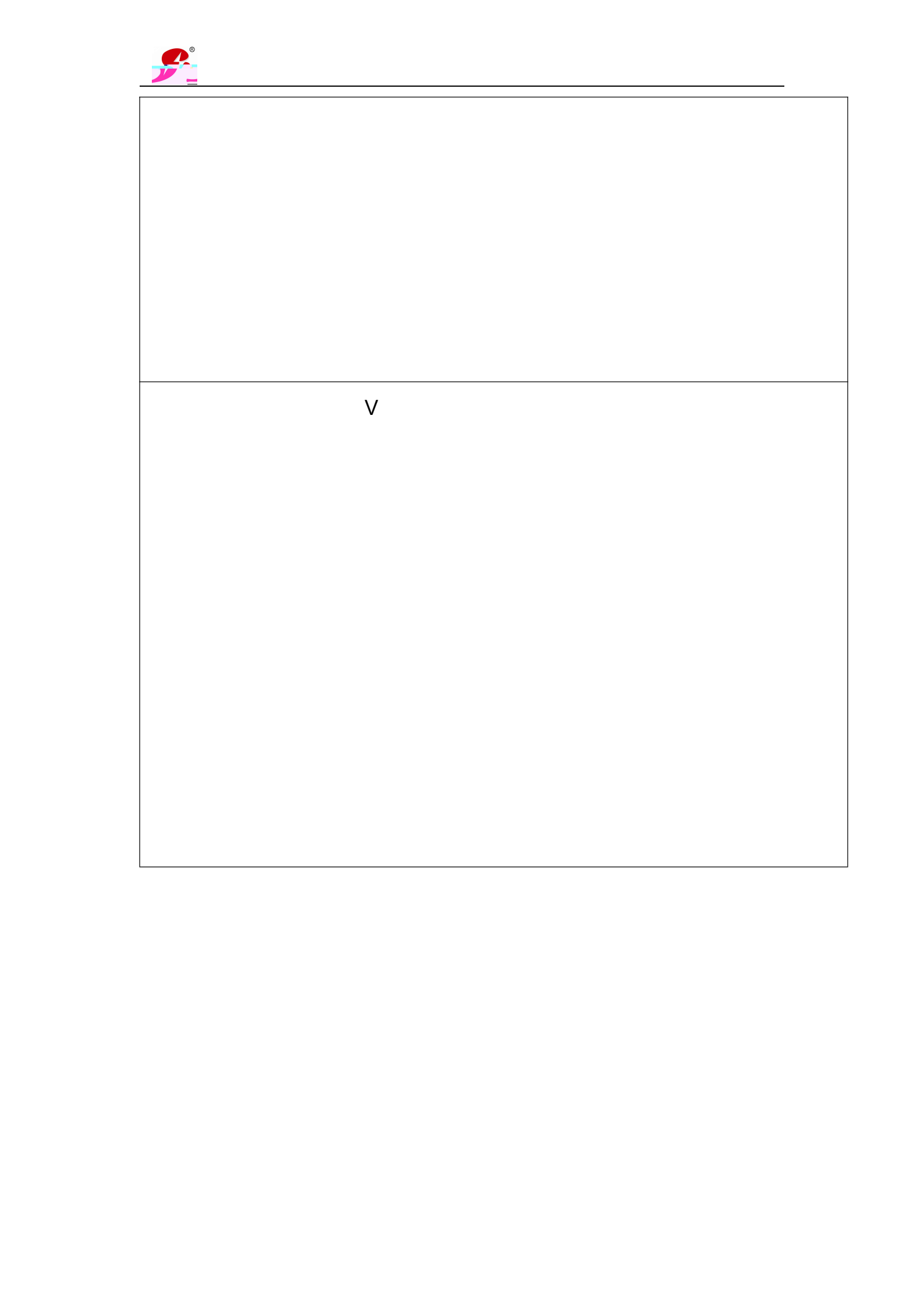
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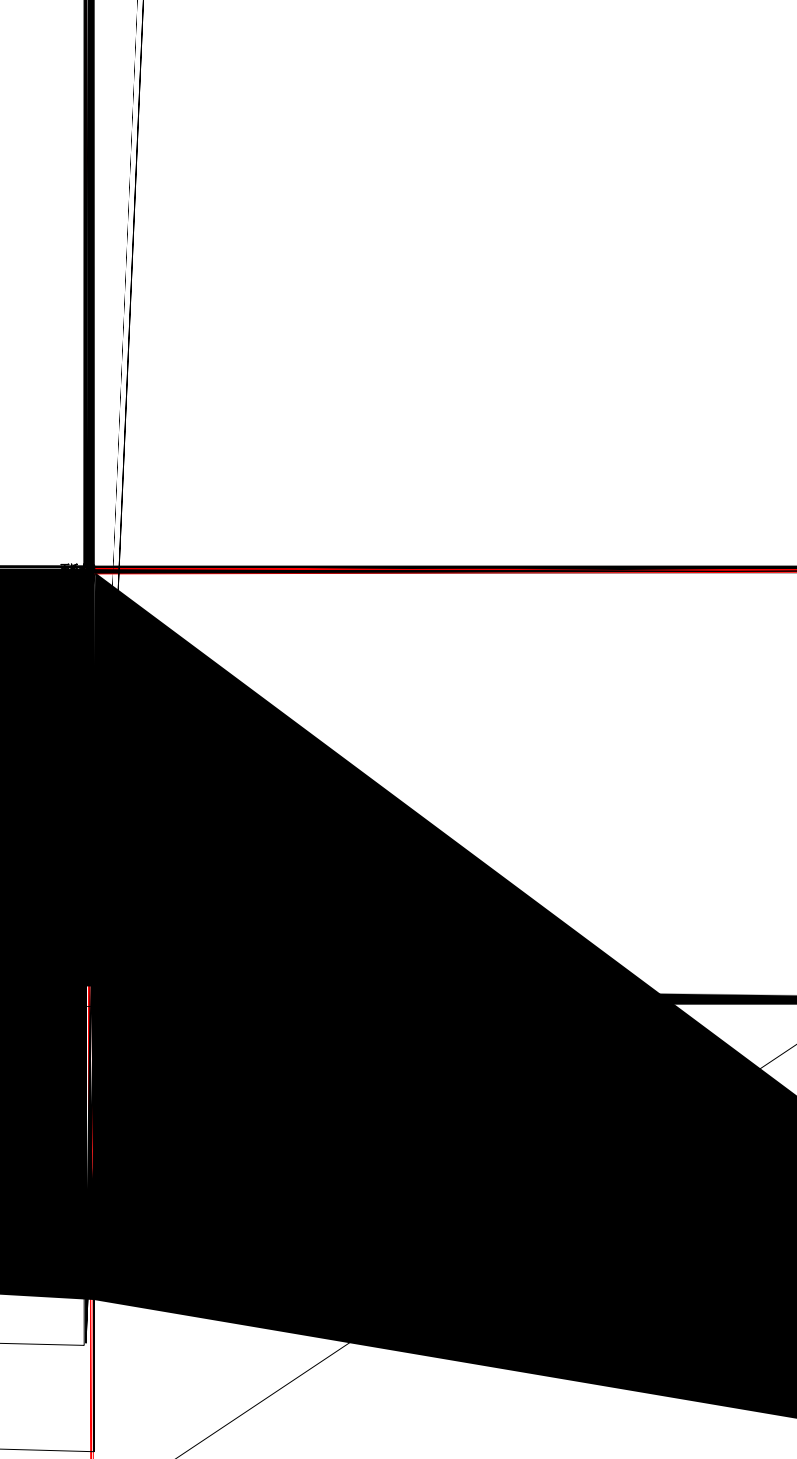

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